

7 JUNE 91

STARTRITE® MTC

Quality – in every respect

**Increased
Productivity**

**High
Reliability**

HB225M

A budget priced 5 speed 250mm diameter capacity machine, designed for both production and intermittent sawing of solid bars, tubes and sections.

**Low
Maintenance**





Control Panel

A conveniently positioned, clearly marked durable control panel with a facility to operate the machine from the front or rear.

End Stop Assembly

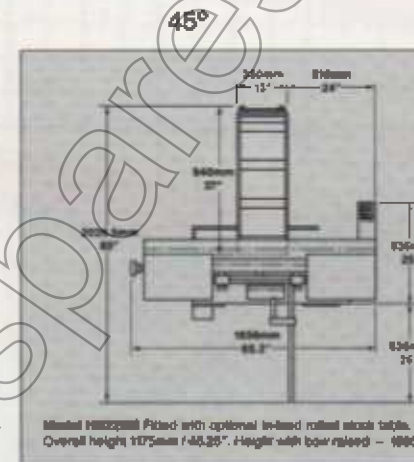
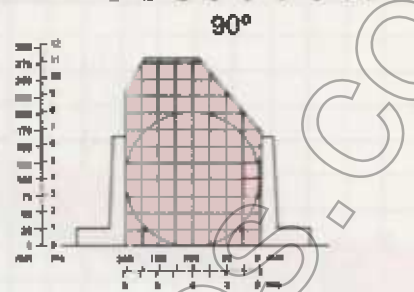
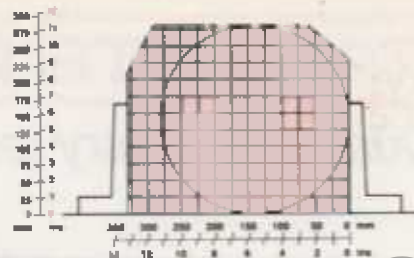
An automatic swing away end stop assembly allows the billet to clear the sawing area at the end of cut.

Vice

Rapid clamp and quick release mechanisms provides ease of material handling and can be angled up to 45°.

Blade Guides and Brush

Carbide guide inserts coupled with roller bearings provide optimum blade support for accurate cutting.



Model Number	HB225M		Standard Equipment
Drive Motor 3Ph	kw hp	1.5 2.0	<ul style="list-style-type: none"> Totally enclosed 1.5kW (2HP) blade drive motor. 110 volt control with low voltage and overload protection. 5 stepped blade speeds. Swing away end stop assembly. Flushing hose. Additional stop/start controls at the rear of the machine. M2 bi-metal blade. Operating manual and tool kit.
Coolant Motor 3Ph	watt hp	7 0.09	
Blade Speed Range	m/min ft/min	15-24-38-61-92 50-80-125-200-300	
Blade Size	mm ins	3363 x 25 x 0.9 132 x 1 x 0.035	
SUPAFLEX Blades		CARBON BI-METAL M2 BI-METAL M42	
Bed Height	mm (ins)	707 (28)	
Total Height	mm (ins)	1177 (47)	
Total Width	mm (ins)	628 (25)	
Total Length	mm (ins)	1611 (64)	
Net Weight	kg (lbs)	366 (788)	Optional Equipment
Coolant Tank Capacity		25 Litres (6.6 gal)	<ul style="list-style-type: none"> Adjustable stock stand. Infeed roller table. Butt welder for bandsaw blades.
Recommended Coolant		STARCOOL 209	
STARCOOL 209		Available in 11 or 5 litre containers	

Features & Benefits

- A stepped pulley drive provides 5 pre-selected blade speeds.
- Electrical bow release mechanism allows once only setting of saw feed rate on each batch run.
- Heavy cast iron bed and proven construction ensures consistency of cut.
- One year warranty cover.

Other models are available together with an extensive range of vertical bandsaws, cut off saws and drills.

Startrite are also UK agents for Friggi - larger capacity bandsaws and EFI-heavy duty drilling machines.

A blade service is provided to suit your needs. For best results use Startrite Supaflex blades.

Professional after-sales service is provided by fully trained and qualified engineers.

For details on any of the products or services offered, contact or visit us now.



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